



Specified Fittings, LLC

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To Whom It May Concern:

This letter is intended to offer information regarding bolting of PVC flange adapters.

Tighten bolts by hand until they are snug. Establish a uniform pressure over the flange face by tightening the bolts in 5ft./lbs. increments to the torque values listed in the table below using a 180-degree opposing. Care must be taken to avoid “bending” the flange when joining to a flange with a “raised face flange” such as Specified Fittings’ flanges equipped with convoluted rings, or in joining to a wafer style flange. Do not use bolts to bring together improperly mated flanges. Unnecessary over-torquing will damage the flange

Flange Size	Recommended Torque (Ft. Lbs.)
1/2 - 1-1/2	10 - 15
2 - 4	20 - 30
6 - 8	33 - 50
10	53 - 75
12	80 - 110
14 - 24	110

If you have any questions, please contact me.

Thanks,
Brad Sukolsky
Specified Fittings